

Supra Welding Accessories



FOR SAFETY IN WELDING SIMPLY TRUST
SUPRA WELDING ACCESSORIES

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SUPRA WELDING GOGGLE

A welding Goggle is a type of PPE used in performing certain types of welding to protect the eyes from spark, IR and UV light, and intense heat.

Frameless Spectacle



● Integrated Side Shield

● Flexible Temples

● Adjustable Temple Length & Angle

Green welding glasses are the most commonly used lens color for welding. They offer excellent protection from the bright light and intense heat produced during welding. Green lenses block out harmful UV and IR radiation, making them suitable for most welding processes.

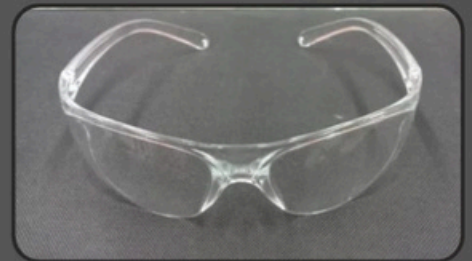
Application	:- All Industries Which Uses Arc Welding
Mechanical Hazard	:- Frontal And Lateral Impact Protection
Optical Hazard Protection	:- UV Protection, IR Protection
Material	:- Lens- Polycarbonate, Frame- Nylon
Coating	:- Hard Coated Lens for Scratch Resistance

SUPRA SAFETY GOGGLES

The D&H Sécheron industrial safety goggles are a crucial component of Personal Protective Equipment (PPE), designed to provide superior protection for workers in industrial environments. These goggles safeguard against high-speed particles, dust, debris, and chemical fumes during grinding and other hazardous activities.

Key Feature

- High resistance to high-speed particles during grinding.
- Sealed construction prevents dust, smoke, and chemical fumes from entering.
- **Anti-Scratch:** Ensures durability in rough and tough environments.
- **Anti-Fog:** Maintains clear visibility in humid or high-temperature conditions.
- **Full-Coverage Shield:** Wrap-around lens offers maximum eye protection.
- Meets ANSI Z87.1 and EN166 standards for industrial eye protection.



Applications

- **Industries:** Metalworking, construction, chemical processing, and general manufacturing.
- **Activities:** Grinding, dust-intensive tasks, and chemical handling.

Specification

Function Type	Eye's Protection	Material	Polycarbonate
Type of Product	Safety Goggles	Country of Origin	India
Size	Free Size	Model	1 - Supra Safety Goggle White 2 - Supra Safety Goggle Black

D&H Sécheron Electrodes Pvt. Ltd. provides high-quality PPE solutions to ensure worker safety in the most demanding industrial settings.



SUPRA CUTTING GOGGLE

This product functions as essential Personal Protective Equipment (PPE) and is proudly made by D&H Secheron Electrodes Pvt Ltd

Adjustable Strap

High-impact polycarbonate lens

5 DIN filter

Anti-Fog Coating

Elevate your safety standards with our newly products Supra Cutting Goggle, designed for superior eye protection and exceptional performance in cutting and welding operations. Engineered for professionals, this cutting-edge product combines comfort, durability, and advanced safety features to meet industry demands.

Brand	:-	D&H Secheron Electrodes Pvt Ltd
Application	:-	Cutting & Brazing
Conductor Material	:-	Polycarbonate
Din	:-	5 Din
Make	:-	Made In India



SUPRA WELDING GLOVES

Ergonomically designed to fit the natural curve to the hand, offering increased quality & Comfort to the wearer.

These superior welding gloves from D&H Sécheron Electrodes Pvt Ltd offer a whole new approach to fit, form and function.

LEVELS OF PERFORMANCE

Test results against mechanical risk as per EN 388:2003

Protection Against Mechanical Damage	PERFORMANCE LEVEL
Abrasion resistance	4
Blade cut resistance	1
Tear resistance	4
Puncture resistance	4

Test results against EN407:2004

Thermal Resistance for welding gloves	PERFORMANCE LEVEL
Burning behavior	4
Contact heat resistance	1
Convective heat resistance	3
Resistance to splashes of molten metal	4

SUPRA ARM SLEEVE

Welding arm sleeves are a type of personal protective equipment (PPE) designed to provide additional protection to the arms of welders. These sleeves are worn to shield the skin from sparks, spatter, and heat generated during welding processes. While the specific technical details may vary between manufacturers and models, here are some common features and considerations for welding arm sleeves

Flame-Resistant Fabric •

Double-Layered •

Ergonomic Design •



- High Heat Resistance
- Suitable for Various Welding Processes
- Meets Safety Standards

TECHNICAL SPECIFICATION

Brand	D&H Sécheron Electrodes Pvt. Ltd.
Model Name	Supra Arm Sleeve
Solution	Welding
Dimension	(48*18) CM
Feature	Heat Resistance
Quantity per pack	05 Pair



SUPRA LEG GUARD

Welding leg guards, also known as welding spats or welding gaiters, are protective equipment worn by welders to safeguard their legs and feet from sparks, spatter, molten metal, and other hazards commonly encountered during welding work.

- Heat Resistance
- Spatter protection
- Durability
- Adjustability

- Coverage
- Flexibility & Mobility
- Reflective Elements

TECHNICAL SPECIFICATION

Brand	D&H Sécheron Electrodes Pvt. Ltd.
Model Name	Supra Leg Guard
Solution	Welding
Feature	Heat Resistance
Quantity per pack	05 Pair

SUPRA PRON

The weight of these aprons is distributed evenly for user comfort

Leather neck strap and adjustable waist belt

Tested at 150° centigrade for thermal protection

Tested against mechanical stress like abrasion, tear and Puncture

These leather aprons are designed to accommodate the basic safety requirements and standards for Personal Protective Equipment. The information contained herein is intended to assist the wearer in the selection of personal protective equipment. Suitable for use in welding applications, used in the maintenance, manufacturing industries.

Leather has long been considered the best protective material for welding applications. The relative thickness of leather prevents heat from penetrating through the garment and also provides excellent abrasion and puncture resistance.

Heavy duty Welding Apron made of high-quality chrome leather, Kevlar® sewn throughout, light weight, reinforced with rivets and leather straps for comfortable wear.

TECHNICAL SPECIFICATION

Brand	D&H Sécheron Electrodes Pvt. Ltd.
Model Name	Supra Apron
Solution	Welding
Dimension	24/36 inch, 24/42 inch
Feature	Heat Resistance
Quantity per pack	01



SUPRA WELDING HAND SHIELD

A welding hand shield is a crucial piece of personal protective equipment (PPE) used by welders to protect their face, eyes, and neck from the intense heat, sparks, and radiation produced during welding processes. The primary purpose of the welding hand shield is to ensure the safety of the welder by preventing injuries such as burns, eye damage, and exposure to harmful ultraviolet (UV) and infrared (IR) radiation.

- Protective Lens/Filter
- Durable Shell
- Fixed Shade Level



TECHNICAL SPECIFICATION

Brand	D&H Sécheron Electrodes Pvt Ltd
Viewing Area	90*110 MM
Shell Material	Polypropylene impact resistant shell
Application	For Welding Work
Weight	500 Grams
Standards	EN 175

SUPRA WELDING HELMET

Supra Welding Helmet is a passive flip-up welding helmet with a light weight Poly-Propylene shell. The helmet designed for outstanding facial protection for welding in all position.

Light Weight (450 g) shell
with contemporary look.

Three flip-front options.

Full facial protection in all welding
position with 5 rack position head gear.

Simplified head-gear for
ease of adjustments.

Light-weight head gear
with sweat band.



TECHNICAL SPECIFICATION

Brand	D&H Sécheron Electrodes Pvt. Ltd.
Viewing Area	90*110 MM
Shell Material	PP
Head Gear	Nylon
Weight	450 grams
Standards	EN 175



SUPRA RIGGING GLOVES

Our rigging gloves are crafted from selected fine-grain leather, ensuring durability for rigorous work environments. The cotton lining adds comfort during extended wear, while the rubber-reinforced cuff boosts protection. The wing thumb, angled for optimal grip, enhances overall dexterity. These gloves offer superior hand protection, exceptional grip, and lasting comfort, making them ideal for demanding rigging and lifting operations.

Reinforced palms and fingertips
for increased durability

Available in various sizes to accommodate
different hand shapes

Compliance with industry
safety standards

Heavy-duty construction
for maximum protection



TECHNICAL SPECIFICATION

Brand	D&h Sécheron Electrodes Pvt. Ltd.
Application	For Rigging Work
Approved	EN 388, Cat 2

Choose D&H Sécheron Rigging Gloves for unmatched quality, reliability, and performance. Join countless professionals who trust our brand for their rigging work and safety needs.

SUPRA CHIPPING HAMMER

Straight-head chipping hammer can be used to clean and remove slag from metal. Hammer is made of tough, forged-alloy steel. It has a vertical head on one end and long, tapered point on the other. The ergonomic handle design and spring grip reduces shock and fatigue. It is a must have for welders.

- Lightweight with shock reducing spiral handle
- Can be used for both large and small applications
- Vibration reducing spring handle
- weight: 325 grams.

- Steel chipping hammer for removing slag and flux from metal
- Wide blade chisel design removes slag faster and adds life to the tool
- Ergonomic handle and spring grip reduces shock and fatigue
- Tough, forged-alloy steel construction



SUPRA DIGITAL PORTABLE OVEN C5^{FOR} WELDING ELECTRODES

- Reliable Portable Ovens which work hours after hour, day after day with same consistency.
- Temperature control: Provided with digital control for precise setting of drying temperature required for various type of electrodes.
- Flawless Welds: Totally dry welding consumables yield radiographic quality welds.

Salient Feature

- Heavy-duty drying oven for welding electrode
- SUPRA Digital Portable Oven C5 model portable Electrode drying oven for quick shifting from one place to the other
- User friendly
- Uniform heating of charged materials.
- Digital control for accurate temperature control throughout range.



Technical Specification

Brand	D&H Sécheron Electrodes Pvt. Ltd.	Weight	6.5 kg
Model	SUPRA DIGITAL PORTABLE OVEN C5	Heating element	1
Electrodes Capacity	5 Kg	Storage Space	480*70*70 MM
Input	230v AC 50 HZ	Outer Dimension	545*135*250 MM
Load Watt	500v	Number Of Shelves	1
No Of Element	1 (U Coil)	Type	Digital
Temperature	50 – 300° c		



PORTABLE OVEN FOR WELDING ELECTRODES

- Reliable Portable Ovens which work hours after hour, day after day with same consistency.
- Temperature control: Provided with thermostat control for precise setting of drying temperature required for various type of electrodes.
- Flawless Welds: Totally dry welding consumables yield radiographic quality welds.

Salient Feature

- Heavy-duty drying oven for welding electrode
- Portable Oven C 5 model portable Electrode drying oven for quick shifting from one place to the other
- User friendly
- Uniform heating of charged materials.
- Heavy duty thermostats for accurate temperature controls throughout range.



Technical Specification

Brand	D&H Sécheron Electrodes Pvt. Ltd.	Weight	6.5 kg
Model	Portable Oven C 5	Heating element	1
Electrodes Capacity	5 Kg	Storage Space	480*70*70 MM
Input	230v AC 50 HZ	Outer Dimension	545*135*250 MM
Load Watt	500v	Number Of Shelves	1
No Of Element	1 (U Coil)	Type	Thermostat
Temperature	50 – 300 c		

SUPRA DIGITAL OVEN C25

The C 25 Digital Oven is a high-performance electrode drying and storage solution, specifically designed to maintain the quality and usability of welding electrodes. With a capacity of 25 kg, this oven ensures electrodes are kept moisture-free, preventing welding defects like porosity and cracking. Engineered for precision, the C 25 Digital Oven is equipped with advanced digital controls and is capable of reaching a maximum temperature of 400°C, making it suitable for a wide range of industrial applications.

Salient Feature

- **Capacity:** Designed to store and dry up to 25 kg of electrodes
- **Digital Temperature Control:** Advanced digital interface for precise temperature setting and monitoring
- **High Temperature Range:** Operates up to 400°C, meeting diverse industrial needs
- **Uniform Heat Distribution:** Ensures even heating to maintain electrode quality
- **Energy-Efficient Operation:** Optimized for low power consumption without compromising performance
- **LED Display:** Clear and easy-to-read real-time temperature display
- **Safety Mechanisms:** Overheat protection and robust insulation ensure safe operation



Technical Specification

Brand	D&H Sécheron Electrodes Pvt. Ltd.	Weight	80 kg
Model	Supra Digital Oven C25	Heating element	3
Electrodes Capacity	25 Kg	Storage Space	490*300*300 MM
Input	230v AC 50Hz	Outer Dimension	655*740*480 MM
Load	1.5 Kw	Number Of Shelves	5
No Of Element	3 (U Coil)	Current	7.5 A
Temperature	50 – 400° C	Type	Digital



SUPRA DPT KIT

SUPRA Dye Penetrant Testing (DPT) Kit (Cleaner, Penetrant, Developer) is a non-destructive testing (NDT) method used to detect surface-breaking defects in non-porous materials such as metals. DPT is especially useful in welding tests to inspect welded joints for cracks, porosity, and other surface

How Does DPT Work?

Penetration: A liquid penetrant with low surface tension is applied to the surface of the material. The penetrant seeps into surface cracks and flaws.

Removal: After allowing the penetrant to dwell, excess penetrant is wiped off the surface.

Development: A developer is applied to draw out the penetrant trapped in any cracks, creating visible indications of the defects.

Inspection: The surface is then inspected under proper lighting (visible or UV light), and any defects are easily visible.



Key Features of Supra DPT Kit

Complete Testing Solution: Includes Cleaner, Penetrant, and Developer for all-in-one surface crack detection.

High Sensitivity: Detects even the smallest surface defects like cracks, porosity, and incomplete fusion that may compromise the material integrity.

Fast and Easy Application: Simple process for quick and accurate results, ideal for routine inspections in the welding industry.

Safe and Environmentally Friendly: Non-toxic, environmentally friendly products that are safe for both the user and the environment.

Reliable Results: Ensures reliable and visible results, aiding in the detection of even the most challenging surface defects.

Why Use SUPRA DPT Kit During Welding Tests?

The SUPRA DPT Kit is essential for detecting surface defects like cracks and porosity, ensuring the strength and integrity of welded joints. It provides non-destructive, rapid, and accurate results, allowing for quick remediation of flaws. This versatile kit helps prevent costly failures, ensures compliance with industry standards, and is ideal for various materials and welding techniques.



SUPRA

ANTI-SPATTER (600 ML)

Supra Anti spatter (600 ml) is a silicone-based solution designed to prevent molten metal spatter from adhering to the surfaces during welding, cutting, and other metalworking processes. It helps maintain a clean work environment, reduces the need for manual cleaning, and increases the efficiency of welding operations.

Key Features

Prevents Spatter: Acts as a barrier, preventing metal spatter from sticking to workpieces and welding equipment.

Improves Weld Quality: Helps achieve cleaner welds with less post-weld cleaning, leading to higher-quality results.

Non-Flammable: Silicone-based formulation ensures safety during application and handling.

Easy Application: Can be applied easily via spray, brush, or dip, allowing flexibility in various work environments.

Reduces Cleanup Time: Significantly lowers the time and effort needed for cleaning after welding processes.

Environmentally Safe: No harmful chemicals or pollutants, ensuring a safe and eco-friendly work environment.

Maintain Clean Work Environment: Lessens the amount of spatter on surfaces and floors, reducing maintenance costs.

What is the Use of Supra Anti Spatter?

Supra Anti Spatter is primarily used in welding and metalworking applications to:

Prevent Spatter: Stops spatter from adhering to the workpiece, nozzles, and welding tools.

Improve Process Efficiency: Reduces the need for time-consuming cleaning, allowing for a smoother workflow.

Enhance Safety: Minimizes the risk of burns and injury associated with spatter.

Reduce Equipment Wear and Tear: Keeps welding nozzles and tips free from spatter buildup, ensuring longer equipment life.

Maintain Clean Work Environment: Lessens the amount of spatter on surfaces and floors, reducing maintenance costs.

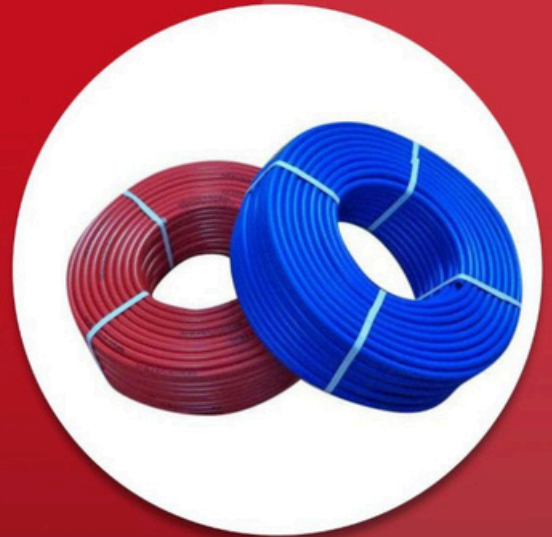
Technical Specification

Brand	D&H Sécheron Electrodes Pvt. Ltd.
Product	Silicone-Based Anti-Spatter
Color	Colorless Atomized Spray
Form	Spray
Shell Life	24 Months from date of manufacture
Application	Uses during welding



SUPRA WELDING AND CUTTING HOSE

Our Supra Welding and Cutting Gas Hose is specially designed to safely transport gases during welding and cutting operations. Welding and cutting hoses are essential components in any welding or cutting operation, delivering gases (oxygen, acetylene, etc.) from the tank to the welding equipment. These hoses are designed to handle the high pressure and extreme temperatures involved in these processes.



Key Feature

- Follow the ISI standard IS :447
- Standard 100m length in re-cyclable gunny bags & cardboard boxes
- High Flexibility with Kink & Crush resistance
- Red & Blue colour for different gases.

Maintenance Tips

Routine Cleaning

Flush hoses with clean air or inert gas to remove debris or contaminants.

Check Hose Connections

Ensure the connections are tight and leak-free. Regularly inspect the fittings for corrosion or damage.

Storage

Store hoses on a reel or in a coiled form, away from sunlight and extreme temperatures to prevent degradation of the rubber or PVC material.

Technical Specifications

Sr. No.	Specification	ID (A)	OD (B)	Outer wall thickness (C)	Inner wall thickness (D)	Mass/m (E)	Bursting strength as mentioned on product (F)
1	Gas cutting hose pipe (Red)	8 ±0.5mm	14 ±0.75mm	2.48±0.3 mm	2.70±0.3mm	135 ± 5 g/m	100 kg/sq.sm
2	Gas cutting hose pipe (Blue)	8 ±0.5mm	14 ±0.75mm	2.48±0.3 mm	2.70±0.3mm	135 ± 5 g/m	100 kg/sq.sm

SUPRA WELDING CABLE (COPPER & ALUMINIUM)



D&H Sécheron Electrodes Pvt. Ltd. is proud to introduce premium **Welding Cables** in **HFR (Heat and Flame Resistant)** and **HOFR (Heat, Oil, and Flame Resistant)** grades. Available in both **Copper (Cu)** and **Aluminum (Al)** conductors, these cables are designed to deliver exceptional performance and safety in welding applications.

Key Features

- **Superior Insulation:** Resistant to heat, oil, and flame for added safety.
- **Flexibility:** High flexibility for ease of handling and usage.
- **Durability:** Robust construction for long-lasting performance in tough environments.
- **High Current Capacity:** Efficient current transmission for reliable welding.
- **Wide Range of Sizes:** Available from 16 sq mm to 120 sq mm to suit various applications.
- **Versatility:** Suitable for manual, semi-automatic, and automatic welding operations.
- **Cable tested as per IS 9857/90.**
- **Working Temperature is -20cent to +90cent.**

TECHNICAL DATA

WELDING CABLE COPPER & ALUMINUM; BENDING RADIUS: APPROX 15*CABLE DIA

Cross-Sec (MM)	Approximate no. of *single wires wire (Dia MM)	Radial Thickness (MM)	Approximate Overall Dia (MM)	Max Resistance @ 20 cent (ohm/Km) Copper Conductor	Max Resistance @ 20 cent (ohm/Km) Aluminum Conductor
1*16	513*0.2	2.0	10	1.210	-
1*25	783*0.2	2.0	12	0.780	-
1*35	497*0.3	2.0	13.7	0.554	0.901
1*50	702*0.3	2.2	15.3	0.386	0.634
1*70	999*0.3	2.4	17.3	0.272	0.445
1*95	1332*0.3	2.6	20.5	0.206	0.334
1*120	1702*0.3	2.8	22.7	-	0.256

CURRENT RATING FOR TOUGH RUBBER SHEATHES GENERAL PURPOSE WELDING CABLE (HFR) COPPER CONDUCTOR (CURRENT RATING AT MAX DUTY CYCLE IN AMPS)

Cross – Sec (MM)	100%	85%	60%	30%	20%
1*16	94	102	121	172	210
1*25	125	136	161	228	279
1*35	156	169	201	285	349
1*50	197	214	254	360	440
1*70	248	269	320	453	555
1*95	299	342	386	546	669
1*120	–	–	–	–	–

ALUMINUM CONDUCTOR (CURRENT RATING AT MAX DUTY CYCLE IN AMPS)

Cross – Sec (MM)	100%	85%	60%	30%	20%
1*16	–	–	–	–	–
1*25	–	–	–	–	–
1*35	123	133	159	225	275
1*50	155	168	200	283	347
1*70	196	213	253	358	438
1*95	237	257	306	433	530
1*120	283	307	365	517	633

CURRENT RATING FOR HOFR SHEATHED CABLE

Copper conductor (Current Rating at Max Duty Cycle in Amps)	Cross – Sec (MM)	100%	85%	60%	30%
	1*16	135	146	174	246
	1*25	177	192	228	343
	1*35	221	240	285	403
	1*50	279	303	360	509
	1*70	352	382	454	643
	1*95	424	460	547	774
	1*120	–	–	–	–

Aluminum conductor (Current Rating at Max Duty Cycle in Amps)	Cross – Sec (MM)	100%	85%	60%	30%
	1*16	–	–	–	–
	1*25	–	–	–	–
	1*35	176	191	227	321
	1*50	222	241	287	405
	1*70	280	304	361	511
	1*95	339	368	438	619
	1*120	404	438	522	738

SUPRA WELDING HOLDER

A welding holder (commonly called an electrode holder) is a tool used to grip and hold the electrode securely during manual arc welding. It transfers the electric current from the welding machine to the electrode, which generates the arc needed for welding.

Key Features

High Durability: Made from robust, heat-resistant materials for prolonged life.

Fully Insulated: Ensures maximum safety for the operator.

Ergonomic Design: Lightweight and easy to-grip for reduced operator fatigue.

Efficient Current Transfer: Delivers consistent and reliable welding performance.

Corrosion Resistance: Coated to prevent rust and enhance

High Temperature Tolerance: Can withstand demanding environments without compromising performance.

IEC 60974-11: International Standard for Arc Welding Equipment - Electrode Holders.



Technical Data Sheet

Parameter	Specification
◆ Insulation Material	Heat-Resistant Thermoplastic
◆ Grip Type	Semi- and fully-insulated with spring mechanism.
◆ Electrode Size Range	2.5 mm to 6.3 mm
◆ Cable Connection	Screw Type
◆ Operating Temperature	-10°C to +50°C
◆ Safety Certification	IEC, IS Standards

Why Choose D&H Sécheron?

Proven Quality

Trusted by professionals globally

Innovative Designs

Constantly evolving to meet industry needs.

Reliable Support

Backed by excellent customer service.



SUPRA EARTH CLAMP

An earth clamp is an essential component in grounding systems, designed to ensure safe electrical connections between the grounding conductor and the grounding electrode. Proper grounding is crucial for protecting equipment and personnel from electrical hazards, ensuring system stability, and minimizing the risk of damage caused by electrical surges or faults.

Key Features of Supra Earth Clamp

- **High Conductivity:** Manufactured with premium-grade materials to ensure excellent electrical conductivity.
- **Corrosion Resistance:** Specially treated to withstand harsh environments and ensure long-lasting performance.
- **Robust Design:** Engineered for durability and reliability under extreme operating conditions.
- **Easy Installation:** Designed for hassle-free and secure mounting on various grounding electrodes.
- **Versatile Compatibility:** Suitable for diverse industrial and residential applications.



Specification:

Make	D&H Sécheron Electrodes Pvt. Ltd.
Country of Origin	India
Application	Welding
Tensile Strength	-40°C to 120°C
Material	Zinc coating with Insulter
Standards Compliance	EN 60974-14 :2018



Why Choose Supra Earth Clamp?

- **Superior Quality:** Crafted by D&H Sécheron Electrodes Pvt. Ltd., a trusted name in the industry with decades of experience in delivering reliable electrical solutions.
- **Precision Engineering:** Designed with advanced technology to meet the highest safety and performance standards.
- **Cost-Effective:** Offers a long service life and high performance, providing excellent value for money.
- **Environmental Sustainability:** Manufactured with eco-friendly processes.



D&H Sècheron Electrodes Pvt. Ltd.



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